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Phosphorus, Sulfur, and Silicon and the Related Elements

Publication details, including instructions for authors and subscription information: http://www.informaworld.com/smpp/title~content=t713618290

CHLORINE FREE SYNTHESIS OF ORGANOPHOSPHORUS COMPOUNDS BASED ON THE FUNCTIONALIZATION OF WHITE PHOSPHORUS (P_{Δ})

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To cite this Article <code>Abdreimova</code>, Rumiya R. , Akbayeva, Dina N. , Polimbetova, Gulshara S. , Caminade, Anne-Marie and Majorals, Jean-Pierre(2000) 'CHLORINE FREE SYNTHESIS OF ORGANOPHOSPHORUS COMPOUNDS BASED ON THE FUNCTIONALIZATION OF WHITE PHOSPHORUS (P $_{_4}$)', Phosphorus, Sulfur, and Silicon and the Related Elements, 156: 1, 239 - 254

To link to this Article: DOI: 10.1080/10426500008045007 URL: http://dx.doi.org/10.1080/10426500008045007

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CHLORINE FREE SYNTHESIS OF ORGANOPHOSPHORUS COMPOUNDS BASED ON THE FUNCTIONALIZATION OF WHITE PHOSPHORUS $(P_4)^*$

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(Received April 29, 1999; In final form June 17, 1999)

Oxidative alkoxylations of P_4 in toluene-alcohol solutions are studied. These reactions need oxygen, a catalyst (PdCl₂, RuOHCl₃, RuCl₃) and a co-oxidant (CuCl₂, NaNO₂, FeCl₃, 1,4-benzoquinone, NaBrO₃). Trialkylphosphates (RO)₂P(O)H are the major products of the reaction. Kinetic experiments concerning the rate of absorption of O₂ during these reactions are also reported.

Keywords: white phosphorus; phosphate; phosphite; catalysis

INTRODUCTION

Organic phosphorus derivatives are widely known and used since more than one century. Most of the methods of synthesis of such compounds involve the use of POCl₃or PCl₅, which are obtained using chlorine, ¹ a gas highly toxic for the environment. Thus, the search for environmental friendly methods of synthesis of organophosphorus derivatives remains a challenge. Phosphorus sludge from manufacturing plants, not utilized nowadays, contains white phosphorus (P₄), which could be a good precur-

^{*} Dedicated to the memory of Professor Ya. A. Dorfman (1938-1996)

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sor for the synthesis of organophosphorus compounds. The use of such wastes should offer a way both to eliminate them and to valorize them. The problem in this perspective is to find a way to activate P_4 .

Some of us have reported that white phosphorus is converted to organic phosphates and phosphites via oxidation by oxygen in alcohol-arene solutions of copper (II) salts (halides, carboxylates).2 At least four types of organophosphorus derivatives with P-O bonds are obtained in this case: trialkylphosphate (RO)₃P=O 1, dialkylphosphite (RO)₂P(O)H 2, dialkylphosphate (RO)₂P(O)OH 3, and trialkylphosphite (RO)₃P 4 (Scheme 1, ways (I)-(IV), with CuX2 as catalyst and no co-oxidant). Depending on the ligands of copper, the ratio of products changes; for instance, CuCl₂ favors the ways (I) and (II). Thus, it appeared interesting to test other types of transition metal catalysts, to have a more precise insight into the coupling reaction between alcohols and P₄, and to see if it is possible to direct the reaction toward the predominant formation of one compound with P-O bonds, or even toward the formation of compounds with P-C bonds. Indeed, it is well known that P₄ reacts with transition metal derivatives to afford complexes containing a large variety of P_x ligands $(1 \le x \le 12)^3$ even if few examples result in the functionalization of the P₄ molecule. In this perspective, we decided to test noble transition metal catalysts such as Pd and Ru derivatives, which could induce the reaction of the C-H bond of alcohol in addition to (or instead of) the reaction of the O-H bond.

We report here several experiments concerning the reaction of white phosphorus with 1-butanol in the presence of various catalysts, and the extension of this reaction to other alcohols. First experiments were kinetic and gas chromatography studies. Other experiments were carried out at a laboratory scale (grams) in order to identify the products by ³¹P NMR, and to isolate them.

RESULTS AND DISCUSSION

Kinetic experiments

We have carried out reactions between P₄ in toluene solution, and butanol at 70°C in the presence of oxygen (60%) and of two types of catalysts, either PdCl₂ or RuOHCl₃. In order to hasten the reactions, the metal salt is used in a large amount, between 2.5 and 3.12 equivalents for each phos-

phorus atom, i.e. between 10 and 12.5 equivalents of metal salt for each P_4 (Table I). Such a large amount of catalyst is needed for productivity and safety reasons. Indeed, P_4 is added at once for these kinetic experiments, and the only way to preclude the radical chain reaction of O_2 , which affords various phosphorus oxides such as P_4O_6 and P_4O_{10} , is to use also the catalyst as electrons receptor. The reaction is monitored by the absorption of O_2 , and the percentage of tributylphosphate formed is determined by gas chromatography at periodic intervals.

A brown precipitate appears when PdCl₂ is used as catalyst, but no organophosphorus compounds are yielded, and no oxygen is absorbed, even if it is known that P₄ may react with O₂ to form P₄O₁₀. It means that PdCl₂ alone cannot oxidize P₄ and presumably forms stable phosphides (the brown precipitate) which do not undergo alcoholysis. Thus, a co-oxidant is needed to carry out the reaction. We used three types of reversible co-oxidants: CuCl₂, NaNO₂, and FeCl₃, whose reduced forms (CuCl, NaNO, FeCl₂) can be reoxidized by O₂ (Table I, runs 1–3). The kinetic curves concerning the rate of O₂ absorption illustrate the influence of the nature of the co-oxidant on the course of P₄ oxidation (Figure 1). The three curves have a fallen form, due to the fact that the reaction rates are fast at the beginning but rapidly decreases. The reaction is finished within 60 min

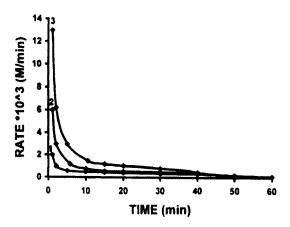


FIGURE 1 Kinetic curves of O_2 absorption at 70°C by a catalytic solution including the following components (concentrations in M): -1: PdCl₂ (0.1), CuCl₂ (0.15), BuOH (9.8), PhMe (0.9), P_4 (9 10^{-3}), O_2 (1.9 10^{-3}) -2: PdCl₂ (0.1), NaNO₂ (0.4), BuOH (9.8), PhMe (0.9), P_4 (8 10^{-3}), O_2 (1.9 10^{-3}) -3: PdCl₂ (0.1), FeCl₃ (0.11), BuOH (9.8), PhMe (0.9), P_4 (9 10^{-3}), O_2 (1.9 10^{-3})

with $CuCl_2$ (run 1), and within 40 min. with $FeCl_3$ (run 3). Thus, the reaction rate increases in the series $CuCl_2 < NaNO_2 < FeCl_3$. Gas chromatography analysis of the reaction products indicates the formation of $(BuO)_3P(O)$ 1a as the major product when $CuCl_2$ is used as co-oxidant (69% yield for run 1) (Scheme 1, way (I), R = Bu). The phosphate 1a is also obtained in runs 2 and 3, but only in 16 and 9% yield, respectively.

In a second series of experiments, we used RuOHCl₃ as catalyst. Addition of a toluene solution of P_4 to a butanol solution of RuOHCl₃ at 70°C in 60% O_2 atmosphere is accompanied by some O_2 absorption, but no organophosphorus compounds are formed, as evidenced by gas chromatography. Thus, a co-oxidant is needed in this case also, and we choose again CuCl₂, NaNO₂ and FeCl₃ for this purpose (Table I, runs 4–6). Kinetic curves concerning the rate of absorption of oxygen have also a fallen form (Figure 2). The reaction rate increases in the series CuCl₂ < NaNO₂ < FeCl₃ as seen previously for the PdCl₂ series. The reaction is finished within 100 minutes with CuCl₂ and within 30 minutes with FeCl₃. Gas chromatography analysis indicates that the larger amount of phosphate 1a is obtained again with CuCl₂ as oxidant (47% yield, run 4). Compound 1a is obtained only in 6 and 17% yield for runs 5 and 6, respectively (Table I).

TABLE I Conditions for kinetic experiments with butanol and 60% O_2 at 70°C

.y ₹ 01	Catalyst	Ratio Cat./P	Co-oxidant	Ratio Co-oxid./P	Ratio Cat./Co-ox	O_2 absorption	%. of 1a ^a (BuO) ₃ ,
Jan	PdCl ₂	2.78	CuCl ₂	4.17	0.7	slow	69
2 ₩ J≅	PdCl ₂	3.12	NaNO ₂	12.5	0.25	moderate	16
3: H	$PdCl_2$	2.78	FeCl ₃	3.06	0.7	high	9
At H 13	RuOHCl ₃	2.5	CuCl ₂	2.08	1.2	slow	47
	RuOHCl ₃	2.81	NaNO ₂	4.69	0.6	moderate	6
m E ade	RuOHCl ₃	2.81	FeCl ₃	2.34	1.2	high	17

ed by gas chromatography

Characterization and isolation of phosphates and phosphites

In order to get more precise information concerning the type of organophosphorus compounds formed, we have carried out again reactions with systems PdCl₂ - co-oxidant and RuOHCl₃ - co-oxidant (co-oxidant = CuCl₂, NaNO₂, FeCl₃) in different conditions. These experiments have been done at a preparative scale, to get ³¹P NMR spectra and to isolate the products. The main difference with the kinetic experiments concerns the amount of reagents used, and particularly the catalyst/phosphorus ratio which is much lower for the preparative scale experiments (Table II, runs 1*-6*). P₄ is added portionnaly in these cases, thus the relative instantaneous ratio catalyst/P4 is always in favor of the catalyst. In addition to the preparative scale experiments done for comparison with the kinetic experiments, other conditions have been used such as changes in the nature of: i) the co-oxidant (benzoquinone, NaBrO₃), ii) the catalyst (RuCl₃,xH₂O), iii) the alcohol (isopropyl alcohol). Table II summarizes the conditions used for all the experiments and the results. The reactions are monitored by ³¹P NMR (when applicable), which indicates in most cases the formation of several products in variable amounts.

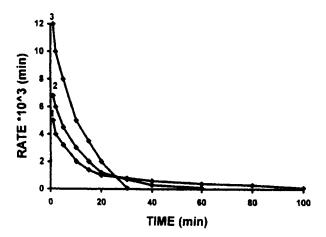


FIGURE 2 Kinetic curves of O_2 absorption at 70° C by a catalytic solution including the following components (concentrations in M): – 1: RuOHCl₃ (0.18), CuCl₂ (0.15), BuOH (8.7), PhMe (1.9), P₄ (1.8 10^{-2}), O_2 (1.9 10^{-3}) – 2: RuOHCl₃ (0.18), NaNO₂ (0.30), BuOH (8.7), PhMe (1.9), P₄ (1.6 10^{-2}), O_2 (1.9 10^{-3}) – 3: RuOHCl₃ (0.18), FeCl₃ (0.15), BuOH (8.7), PhMe (1.9), P₄ (1.6 10^{-2}), O_2 (1.9 10^{-3})

TABLE II Conditions for preparative-scale runs

Ratio Cat

./Co-ox.

1a (54.2), 2	1a (maj.), 2a (min.) ^a	80	air	0.1	0.79	CuCl ₂	0.08	PdCl ₂
1a (3.8), 2	1a (ε), 2a (maj.), 3a (min.)	80	air	0.1	0.86	NaNO ₂	0.09	PdCl ₂
1a (ε), 2a	b	70	air	0.1	0.09	FeCl ₃	0.09	PdCl ₂
1a (33.7), 3	1a (maj.), 3a (min.) ^a	80	air	0.09	0.37	CuCl ₂	0.05	RuOHCl ₃
1a, 2a (1a (min.), 2a (maj.), 3a (min.)	80	air	0.16	1.49	NaNO ₂	0.16	RuOHCl ₃
1a (13), 2	ь	80	air	0.24	0.33	FeCl ₃	0.08	RuOHCl ₃
1a, 2a (4a	80	air	0.35	0.95	$O=(C_6H_4)=O$	0.16	RuOHCl ₃

Oxidant

Temp.

°Ċ

Compounds identified by ³¹P NMR

Compo

isolated

1a

1a (8), 2a

1b, 3b (

Ratio

Cat./P

Co-oxidant

Catalyst

Ratio

Co-ox./P

 $O=(C_6H_4)=O$ 0.16 0.95 0.35 air 80

0.28 NaBrO₃ 3.17 0.09 NaBrO₃ 70 1a (almost single), 3a (ε)

RuOHCl₃

RuOHCl₃

RuOHCl₃

RuCl₃,xH₂O

0.16 NaBrO₃ 0.70 0.25 70 1a (maj.), 2a (min.), 3a (ε), 4a (min.) air

0.37 NaBrO₃ 2.26 0.16 NaBrO₃ 1b (min.), 3b (maj.) 65

RuOHCl₃

udies have been carried out with these catalysts and co-oxidants, see Table I

atment with Na2SO3

gnetic

arated

First experiments were conducted with $PdCl_2$ as catalysts, by bubbling air through a toluene solution containing P_4 , butanol, and various co-oxidants. The ^{31}P NMR spectrum of the crude reaction products obtained with $NaNO_2$ as co-oxidant (run 2^*) indicates the formation of one major compound, the phosphite $(BuO)_2P(O)H$ **2a** $(\delta^{31}P=7.9 \text{ ppm}, ^{1}J_{PH}=692 \text{ Hz}, ^{3}J_{PH}=8.5 \text{ Hz})$ (Scheme 1, way (II), R=Bu). One minor compound, the phosphate $(BuO)_2P(O)OH$ **3a** $(\delta^{31}P=0.9 \text{ ppm})$ and a few small signals, including one corresponding to the phosphate $(BuO)_3P(O)$ **1a** $(\delta^{31}P=-0.5 \text{ ppm})$ are also observed. High vacuum distillation allows isolating compound **2a** in 52% yield, and compound **1a** in 3.8% yield.

The presence of CuCl₂ (run 1*) or FeCl₃ (run 3*) as co-oxidant precludes the use of ³¹P NMR to characterize the crude reaction product, due to paramagnetism. In the case of CuCl₂, addition of Na₂SO₃, stirring overnight of the resulting suspension, then filtration gives a solution that does not contain paramagnetic compounds, and is suitable for NMR experiments. Two main peaks are observed, the major one corresponding to compound 1a, and the minor one to compound 2a. It must be noted that both compounds are also obtained when CuCl₂ alone is used.³ High vacuum distillation allows isolating both compounds in 54.2% and 21.6% yield, respectively. In the case of the use of FeCl₃ as co-oxidant, we did not succeeded to eliminate paramagnetism; thus it was impossible to run ³¹P NMR of the crude reaction products. High vacuum distillation affords compound 2a as the major product (35.6% yield) and one drop of compound 1a (Table II, run 3*).

A second series of preparative scale experiments has been carried out with RuOHCl₃ as catalyst. The use of CuCl₂, NaNO₂, and FeCl₃ as co-oxidant (Table II, runs 4*-6*) deserves the same remarks than with PdCl₂: the crude reaction products can be analyzed by ³¹P NMR with NaNO₂ and with CuCl₂ (after treatment with Na₂SO₃ in this case), but not with FeCl₃. The phosphate 1a is isolated as the major product when CuCl₂ is used (33.7% yield, run 4*), whereas the phosphate 3a is isolated in 11.3% yield. The later compound may be formed either according to way (III) (Scheme 1) or by direct reaction of water generated in situ, instead of butanol. We did not succeeded in isolating a compound when NaNO₂ was used, only a 1/1 mixture of 1a and 2a was obtained after distillation; however, ³¹P NMR of the crude reaction products indicates that compound 1a is a minor component (run 5*). Compound 1a is also obtained and isolated when FeCl₃ was used, but in a small yield (13%, run 6*).

Thus, one can notice that there is a fairly good correlation between the results of the kinetic (runs 1-6) and preparative scale (runs 1*-6*) experiments concerning the amount of tributylphosphate formed in each case.

Then we have extended these preparative scale experiments to other co-oxidants such as benzoquinone and NaBrO₃. These are unreversible co-oxidants in the conditions used, since their reduced forms ($C_6H_4(OH)_2$ and NaBr) cannot be reoxidized by O₂. Benzoquinone leads to the initial formation of a single product, identified as the tributylphosphite (BuO)₃P 4a ($\delta^{31}P=133$ ppm). High vacuum distillation of this compound leads to the formation of the oxide 1a and the phosphite 2a (run 7). The latter compound comes from acidolysis of 4a, certainly due to acid generated in situ, owing to the solvolysis of the transition metal salt in polar solvents. The use of NaBrO₃ as co-oxidant leads to the formation of almost a single product, the phosphate 1a (run 8). This experiment has been carried out in the absence of oxygen, NaBrO₃ plays both the role of oxidant and co-oxidant in this case. Indeed, NaBrO₃ and benzoquinone independently oxidize P_4 without O₂, according to the catalytic ways (V-VII) (Scheme 2).

$$P + 10/3 \text{ NaBrO}_3 + 12 \text{ ROH} \xrightarrow{\text{Catalyst}} 4 \text{ R}^{\text{O}} P = 0 + 10/3 \text{ NaBr} + 6 \text{ H}_2 O \qquad (V)$$

$$P = P + 10/3 \text{ NaBrO}_3 + 8 \text{ ROH}$$

$$\frac{\text{Catalyst}}{\text{Catalyst}} + \frac{\text{R}_{-0}}{\text{A}_{-0}} = 0 + 10/3 \text{ NaBr} + 2 \text{ H}_{2} \text{O}$$

$$\frac{\text{Colored}}{\text{Colored}} = 0 + 10/3 \text{ NaBr} + 2 \text{ H}_{2} \text{O}$$

$$\frac{\text{Colored}}{\text{Colored}} = 0 + 10/3 \text{ NaBr} + 2 \text{ H}_{2} \text{O}$$

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$$\frac{\text{Colored}}{\text{Colored}} = 0 + 10/3 \text{ NaBr} + 2 \text{ H}_{2} \text{O}$$

$$\frac{\text{Colored}}{\text{Colored}} = 0 + 10/3 \text{ NaBr} + 2 \text{ H}_{2} \text{O}$$

SCHEME 2

NaBrO₃ gives the cleanest results with RuOHCl₃ as catalyst; it was interesting to test if this co-oxidant gives analogous results with another catalyst (RuCl₃,xH₂O) or with another alcohol (iPrOH). In fact, the use of the system RuCl₃-NaBrO₃ induces the formation of a complex mixture, according to ³¹P NMR (run 9). The major compound is the phosphate 1a,

and many other peaks are observed, three of them corresponding to the phosphite 2a, the phosphate 3a, and the phosphite 4a. The large number of products formed explains the low yield of the products isolated after distillation (8% for 1a and 7% for 2a).

Finally, we tried to extend the catalytic alkoxylation of P_4 to a secondary alcohol, iPrOH. We used the RuOHCl₃-NaBrO₃ system in the absence of O₂, which gave the best results in the case of butanol. The result obtained with isopropanol is different (run 10). The major product is $(iPrO)_2P(O)OH$ 3b, whereas $(iPrO)_3P(O)$ 1b is a minor product (Scheme 1, R = iPr).

Thus, experimental data and products composition suggest the redox multi-step mechanism of the catalytic conversion of P_4 described in Scheme 3. Key steps in the process are: i) oxidative alkoxylation of P_4 to $(RO)_3P$ 4, ii) oxidation of $(RO)_3P$ 4 to $(RO)_3P$ 6 (RO) $_2P$ (O)H 2, and iv) oxidation of $(RO)_2P$ (O)H 2 to $(RO)_2P$ (O)OH 3. The stages i), ii), and iv) proceed into the coordination sphere of the catalyst. Dealkylation of $(RO)_3P$ (iii) occurs as a result of interaction with water or acid both generated in situ. The products composition is determined by the rates of the key stages (i-iv). The predominant formation of 3b with iPrOH points that step (iv) is accelerated in the case of secondary alcohols.

Co-oxidant: CuCl₂, NaNO₂, FeCl₃, O=(C₆H₄)=O, NaBrO₃

Catalyst: PdCl₂, RuOHCl₃, [RuCl₃,xH₂O]

CONCLUSION

We have shown that many parameters influence the catalytic oxidative alkoxylation of white phosphorus. The most important factors are the type of catalyst, the type of co-oxidant, and the type of alcohol used. Noble transition metal catalysts do not dramatically change the type of reactions observed, when compared to $CuCl_2$ alone. Indeed, in all cases, compounds with P-O bonds are obtained; only the ratio of the various P-O compounds changes. If compounds with P-C bonds are obtained, it is only as traces, which may correspond to some of the very small peaks observed by ^{31}P NMR in most experiments (for instance $\delta = 31$ ppm might correspond to $(O)P(Bu)(OBu)_2$). However, none of them are isolable. The type of co-oxidant seems to play a major role; both $CuCl_2$ and $NaBrO_3$ favors the formation of the trialkylphosphate, as evidenced by chromatography analyses and ^{31}P NMR spectroscopy. Work is in progress to test other systems using cheaper catalysts to functionalize the P_4 molecule.

EXPERIMENTAL SECTION

General

Starting materials

The gases $(O_2, N_2, \text{ and Ar})$ were dried over $CaCl_2$. The alcohols and arenes were purified and dried by the usual methods. The catalysts and co-oxidants (RuOHCl₃, RuCl₃, PdCl₂, CuCl₂, FeCl₃, NaNO₂, NaBrO₃, 1,4-benzoquinone) were used after drying under vacuum. The solid P₄ was weighed in a beaker under water, dipped into two successive beakers containing THF, dried under vacuum at 10^{-2} mm Hg for ca. 30 min and then dissolved in toluene at its melting temperature 45–50°C. The concentration of P₄ in the solution ([P₄], mol/l) was determined by iodometry.

Safety Note

White phosphorus is flammable in air and must be handled as soon and carefully as possible. No explosions occurred during these experiments, thanks to the presence of catalysts and co-oxidants. However, it is known that bubbling oxygen through solutions of P₄ may frequently result in vio-

lent explosions. Thus, it is strongly recommended to conduct these reactions behind shields.

Products analysis

Tributylphosphate **1a** was detected by gas chromatography (Model-3700 Chromatograph equipped with a flameionization detector, and column packed with Chromaton impregnated with 5% Apiezon-L). Nuclear magnetic resonance (NMR) spectra were recorded on Bruker WM-250 and AC-200 spectrometers at 25°C, and on AC-80 at 35°C. Chemical shifts are expressed in ppm upfield from Me₄Si (¹H and ¹³C) and 85% H₃PO₄ (³¹P). Coupling constants (J) are given in hertz. Elemental analysis was obtained on Perkin-Elmer Model 2400, by the analytical service of the Laboratoire de Chimie de Coordination (LCC) of the CNRS. Vacuum distillation of products was perfomed on BUCHI GKR-51.

Kinetic studie

Kinetics of the catalytic reactions of the oxidative alkoxylation of P_4 were studied with a volumetric installation consisting of a thermostated glass reactor (total volume of the solution is 10–15 mL) connected with a gasometric burette for the measurement of O_2 absorbed. The reactions were conducted at 70°C under non-stationary conditions in which kinetic control is ensured until P_4 is completely consumed. The kinetic regime was reached at shaking of the reactor with frequency about 250–300 swingings per minute.

The experiments were performed as follows. Alcohol was poured into the reactor, then the catalytic system (PdCl₂-CuCl₂, PdCl₂-NaNO₂, PdCl₂-FeCl₃, RuOHCl₃-CuCl₂, RuOHCl₃-NaNO₂, RuOHCl₃-FeCl₃) was added and the shaking and heating to the required temperature (70°C) were switched on, untill catalyst was dissolved. Then, the shaker was stopped to add the toluene solution of P₄ (P₄/PhMe) through tube into the catalyst solution. The atmosphere contains 60% O₂. Usually the initial volume of the liquid phase in the reactor was 10 mL. We took as a zero point for the kinetic measurements that instant of time when the shaker was switched on and heated for the second time. In the course of the reactions the rate of O₂ absorption was continuously measured. Samples were taken at periodic intervals and subjected to GC analysis.

Kinetic runs 1-6

The initial limpid solution (brown for the systems PdCl₂-CuCl₂, PdCl₂-NaNO₂, PdCl₂-FeCl₃, and RuOHCl₃-FeCl₃, dark-green for the systems RuOHCl₃-CuCl₂, and RuOHCl₃-NaNO₂) heated at 70°C became darker (dark-brown or black) after addition of the toluene solution of P₄. The colour of the solution did not changed in the course of O₂ absorption. A white deposit of CuCl appeared when CuCl₂ was used.

Preparative scale studies

Laboratory-scale runs were carried out to be analyzed by ³¹P NMR and to separate the reaction products. A round three-neck flask (with volume about 250 cm³) fitted with a refluxing condenser and a gas-inlet tube for air barbotage was used. The constant reaction temperature (65~80°C) was supported with an oil bath, under vigorous magnetic stirring. A toluene solution of P₄ (15-30 mL) was portionally added to the alcohol solution containing the catalyst (6-15 mL) by syringe through a rubber plug during 5–8 hours. The gradual addition of P₄ was aimed to prevent the formation of white vapor of P₄O₁₀. The volumetric rate of air barbotage was 40-60 hour⁻¹ (80–120 mL/min). The crude reaction products were analyzed by ³¹P NMR when possible, it means when there were no paramagnetic species, neither CuCl2, nor FeCl3. In order to eliminate paramagnetic compounds, Na₂SO₃ (3 to 10 g) was added, and the resulting suspension was stirred overnight, when CuCl2 was used. The suspension was filtered and the solution was analyzed by ³¹P NMR. Such procedure did not removed paramagnetism when FeCl₃ was used; thus the crude reaction products were not analyzed in these cases. High vacuum distillation of dark oil remaining after stripping off the excess of alcohol and toluene yields the organophosphorus products as colorless oils.

Preparative scale runs 1*-6*, 7-10

The toluene solution of P_4 was slowly added (four to eight hours) to a heated solution of catalyst and co-oxidant in alcohol. The solution was filtered when a precipitate was formed, then concentrated and distilled under high vacuum. The experimental data concerning these runs are gathered in Table III.

TABLE III Experimental data for preparative-scale runs

Co-oxidant (g)

CuCl₂ (2.0)

NaNO₂(1.0)

FeCl₃ (0.24)

CuCl₂ (2.88)

luene mL

30 50 25

28 January 20

 $P_4 g$

0.59

0.50

0.50

1.18

Catalyst (g)

PdCl₂ (0.27)

PdCl₂ (0.27)

PdCl₂ (0.27)

RuOHCl₃ (0.45)

Temp. ${}^{\circ}C$

80

80

70

80

alcohol (mL)

BuOH (8)

BuOH (7)

BuOH (7)

BuOH (15)

Compounds isolated (

1a (2.74), 2a (0.8) 1a (0.16), 2a (1.6)

1a (traces), 2a (1.1)

1a (3.4), **3a** (0.9)

9g 15	0.3	RuOHCl ₃ (1.0)	NaNO ₂ (2.0)	BuOH (7)	80	1a, 2a (1/1, not separat
30	0.7	RuOHCl ₃ (0.4)	FeCl ₃ (1.2)	BuOH (9)	80	1a (0.78), 2a (traces
10aded At	0.3	RuOHCl ₃ (0.75)	$O=(C_6H_4)=O(1.0)$	BuOH (7)	80	1a, 2a (1/3, not separat
loade 01	0.1 1	RuOHCl ₃ (0.22)	NaBrO ₃ (1.7)	BuOH (9)	80	1a (traces)
⁴ 20	0.44	RuCl ₃ ,xH ₂ O (0.51)	NaBrO ₃ (1.5)	BuOH (9)	70	1a (0.3), 2a (0.2)
10	0.28	RuOHCl ₃ (0.74)	NaBrO ₃ (3.0)	iPrOH (8)	65	1b, 3b (5/1, not separat

Spectroscopic data

1a. Tributyl phosphate

 $^{31}P\{^{1}H\}$ NMR (CDCl₃): δ - 0.51 ppm. ^{31}P NMR (CDCl₃): δ - 0.50 (sept., $^{3}J_{P\text{-O-CH2}}=6.8$ Hz) ppm. ^{1}H NMR (CDCl₃): δ 3.92 (m, 6H, CH₂ α), 1.56 (m, 6H, CH₂ β), 1.30 (m, 6H, CH₂ γ), 0.83 (m, 9H, CH₃) ppm. $^{13}C\{^{1}H\}$ NMR (CDCl₃): δ 67.24 (d, $^{2}J_{CP}=5.9$ Hz, CH₂ α), 32.12 (d, $^{3}J_{CP}=6.0$ Hz, CH₂ β), 18.53(s, CH₂ γ), 13.42 (s, CH₃) ppm. Anal. Calcd for C₁₂H₂₇O₄P: C, 54.07; H, 10.1. Found: C, 54.70; H, 10.10.

2a. Dibutyl phosphite

³¹P{¹H} NMR (CDCl₃): δ 7.94 ppm. ³¹P NMR (CDCl₃): δ 7.9 (dt, $^{1}J_{PH} = 692 \text{ Hz}$, $^{3}J_{P-O-CH2} = 8.5 \text{ Hz}$) ppm. ¹H NMR (CDCl₃): δ 6.7 (d. $^{1}J_{HP} = 692 \text{ Hz}$, 1H, H-P), 3.95 (m. 4H, CH₂ α), 1.55 (m, 4H, CH, β), 1.31 (m, 4H, CH₂ χ), 0.84 (t, $^{3}J_{HH} = 7.2 \text{ Hz}$, 6H, CH₃) ppm. ¹³C{¹H} NMR (CDCl₃): δ 65.39 (d, $^{2}J_{CP} = 5.8 \text{ Hz}$, CH₂α), 32.21 (d, $^{3}J_{CP} = 5.9 \text{ Hz}$, CH₂β), 18.57(s, CH₂ χ), 13.37 (s, CH₃) ppm. Anal. Calcd for C₈H₁₉O₃P: C, 49.5; H, 9.8. Found: C, 49.20; H 9.79.

3a. Dibutyl phosphate

³¹P{¹H} NMR (CDCl₃): δ 0.88 ppm. ¹H NMR (CDCl₃): δ 11.8 (br s, 1H, OH), 3.97 (m, 4H, CH₂ α), 1.60 (m, 4H, CH₂ β), 1.38 (m, 4H, CH₂ χ), 0.89 (t, ³J_{HH} = 7 Hz, 6H, CH₃) ppm. ¹³C{¹H} NMR (CDCl₃): δ 67.18 (d, ²J_{CP} = 6.0 Hz, CH₂α), 32.06 (d, ³J_{PC} = 7.8 Hz, CH₂ β), 18.56(s, CH₂ χ), 13.48 (s, CH₃) ppm. Anal. Calcd for C₈H₁₉O₄P: C, 45.7; H, 9.0. Found: C, 46.33; H 9.29.

1b. Tri-isopropyl phosphate and 3b. Di-isopropyl phosphate (~5:1 ratio not separated)

1b. 31 P{ 1 H} NMR (THF- d_8): δ 0.97 ppm. 1 H NMR (THF- d_8): δ 4.55 (m, 3H, CH α), 1.27 (d, 3 J_{HH} = 6.2 Hz, 18H, CH₃) ppm. 13 C{ 1 H} NMR (THF- d_8): δ 72.28 (d, 2 J_{CP}= 5.8Hz, CH α), 24.38 (δ, 3 J_{CP} = 4.0Hz, CH₃) ppm. **3b.** 31 P{ 1 H} NMR (THF- d_8): δ 2.98 ppm. 1 H NMR (THF- d_8): δ 8.8 (s, 1H, HO-P), 4.54 (m, 2H, CH α), 1.28 (d, 3 J_{HH}= 6.1 Hz, 12H, CH₃) ppm. 13 C{ 1 H} NMR (THF- d_8): δ 72.43 (d, 2 J_{CP} = 5.9 Hz, CH α), 24.25 (d, 3 J_{CP} = 4.5 Hz, CH₃) ppm.

Acknowledgements

This work was supported by the European Commission (INCO-Copernicus project ERBIC15CT960746), the Government of Kazakhstan, and the CNRS.

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